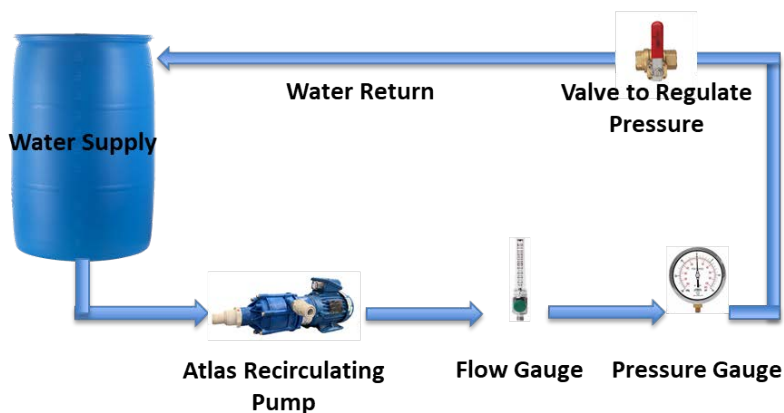


Edwards ATLAS TPU Water Recirculation Pump Service



Service Scope of Work

- **Disassemble and Clean Pump & Motor**
- **Inspect all Parts for Damage/Wear**
- **Replace All Consumables**
 - **Orings**
 - **Seals**
 - **Bearings**
 - **Bushings**
- **Replace Internal Major Parts as Needed**
 - **Thrust Rings**
 - **Impellers**
 - **Drive Shaft**
 - **12 Pole Impellor Drive**
 - **Drive Magnet Assy**
 - **Diffuser**
 - **Stators**
 - **Motor**



Rigorous Performance Testing

- **Electrical Safety**
- **Leak Check**
- **Current Under Load**
- **Flow Testing at Multiple Pressures**
- **Maximum Flow and Pressure Verification**



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